

Date: Thursday, 19/10/2006 2:17:32 PM
User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : WINDOW SEAL TOOL |
| Job Number | : 29081 | | |
| Estimate Number | : 12558 | | |
| P.O. Number | : N/A | Part Number | : D3561 |
| This Issue | : 19/10/2006 S.O. No. : N/A | Drawing Number | : D3561 REV.A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : SMALL / MED FAB | Drawing Revision | : A |
| Previous Run | : N/A | Material | : N/A |
| Written By | : _____ | Due Date | : 26/10/2006 Qty: 2 Um: Each |
| Checked & Approved By | : _____ | | |
| Comment | : Est:A 06.10.19 New issue EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----------------------|--------------------|
| 1.0 | M304S14GA | 304/316 .125 Sheet |
|-----|----------------------|--------------------|



m10105125



Comment: Qty.: 0.0497 sf(s)/Unit Total: 0.0993 sf(s)

304/316 .125 Sheet

Batch: m102247 MM 06 10 27

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3561

Dwg Rev: A MM 06 10 27 (2)

Prog Rev: A

2-Deburr if necessary MM 06 10 27 (2)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



MM 06 10 27



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



(2) 06.10.27

NOTE: MATC is 1010



Comment: SECOND CHECK

WJEDAS OF SS. OK FOR PROTO-770

| | | |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

06.10.27

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Drawing Name: WINDOW SEAL TOOL

Job Number: 29081

Part Number: D3561

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3561

SB

06/10/27

(2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.10.27

(2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ATTN: CHARGE TO W/O 00063

06.10.27

(2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/27

Job Completion



06/10/27

06-10-17

| DESCRIPTION | DATE | AMOUNT | REMARKS |
|-------------|------|--------|---------|
| ... | ... | ... | ... |



1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.125 THICK, PER MIL-S-5059 (ANNEALED) 2B FINISH
(REF. DART SPEC. M304S10GA)

2) FINISH: NONE

3) PART IS SYMMETRICAL ABOUT CENTERLINE

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

6) BREAK ALL SHARP CORNERS

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